

**SECTION 08 56 53**

**BULLET RESISTANT 3-SIDED TRANSACTION WINDOW  
WITH STEEL FRAME AND ARCHED VOICE PORT**

**MODEL # TWAVP-ST**

Part 1 GENERAL

1.1 Reference

The publications below form a part of this specification. Underwriters Laboratory UL-752 11<sup>th</sup> edition, standard for Bullet Resistant Equipment (September 9, 2005).

1.2 Submittals

The following shall be submitted in accordance with Sections 08800 and 13700 and the SPECIAL CONTRACT REQUIREMENTS: Submit for approval prior to fabrication samples, brochures, specifications, UL Listing and UL-752 Current Test Results as provided by Underwriters Laboratory, and printed data in sufficient detail to indicate compliance with the contract documents.

1.3 Design

Through design, manufacturing and construction technique so that frame can be rated by the manufacturer to be "non-ricochet type" and "non-pop out type", which holds the glazing in place.

1.4 Warranty

A. Workmanship Warranty: All materials shall be warranted against defects for a period of one (1) year from the date of receipt at the project site. Provide certificates of manufacturer's standard limited warranty with closeout documents.

B. Finish Warranty: Manufacturer's warranty against deterioration of factory finishes for the period of one (1) year from the date of Substantial Completion.

Part 2 PRODUCTS

2.1 Manufacturer

The transaction windows to be manufactured as indicated on the approved drawings by Bullet Guard Corporation, West Sacramento, CA. 1-800-233-5632. [www.bulletguard.com](http://www.bulletguard.com).

2.2 Frames

Frames to be three sided and made of 12 ga. steel, and shall be rated by the manufacturer to be "NON-RICOCHET", which captures the bullet and retains it in the frame. Frames can be the "C Shaped slip In type" which mounts into a finished opening or the "Telescoping type" which wraps the opening and fits any wall thickness. Frames are to be lined with UL-752 listed Architectural Armor manufactured by Bullet Guard Corporation the same level as the specified glazing. The frames will have powder coat primed finish. Other optional powder coat colors are available. Frames can be substituted for 14 ga. Stainless steel with #4 Brushed finish.

2.3 Glazing

Windows to be glazed with UL listed materials (Specify level) such as acrylic, polycarbonate or glass-clad polycarbonate. The bottom panel shall sit flush on the counter and be polished clear so as to not obstruct the view.

2.4 Deal tray and Counter

Provide a 2 ¼" thick countertop the full width of the window lined with UL-752 ballistic fiberglass, the same level of protection as glazing. Counter to have built-in stainless steel non-ricochet deal tray. Countertops can be made of wood and finished with plastic laminate or it can be made of stainless steel.

2.5 Arched Voice Port

Windows are to have natural voice ports for sound transmission. Voice ports must be made of the same glazing material and must overlap the gap in the glazing a minimum of 2". Voice ports are arched and can be any size specified.

Part 3 EXECUTION

3.1 Installation

In accordance with manufacturer's instructions.

3.2 Protection

It shall be the responsibility of the contractor to see that any scratches or damage caused in shipping or handling of the products are properly cleaned and touched up. Store the products in a dry, heated location, covered and ventilated to protect them from damage. Repair damaged units prior to completion and acceptance of the project or replace them with new, as directed.

3.3 Cleaning

Upon completion, clean units thoroughly. Clean the glazing products in accordance with the manufacturer's instructions.